HOW TO USE
INVISACTA JIG INV230

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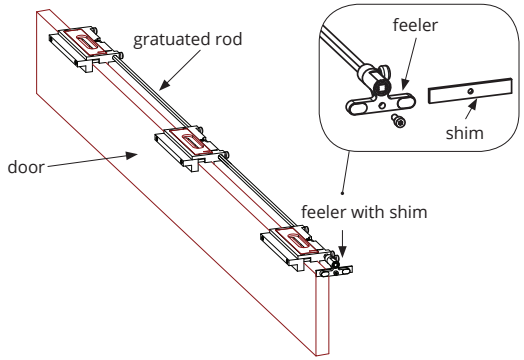
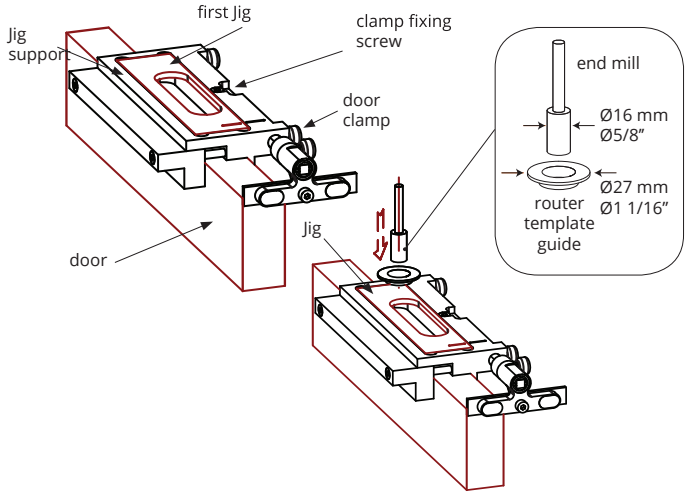
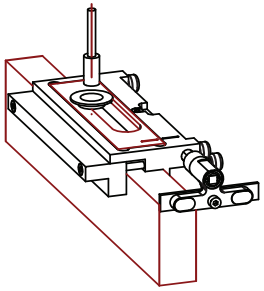
Positioning jig-support onto door.
Cover the feeler with the shim, place the jig-support laying the feeler at the end of the door on the floor side.



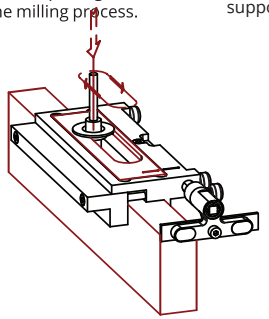
Turn the clamp screws to fix the jig-support to the door, place the first jig into the jig-support casing.



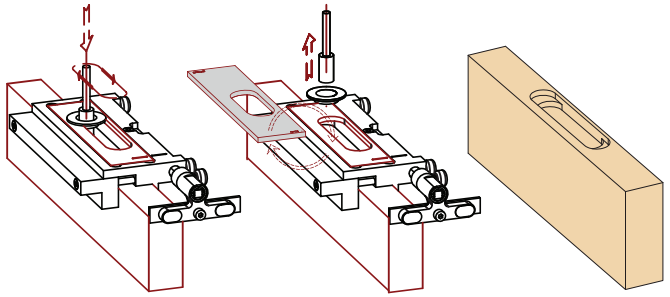
First hinge housing - door side
Set an end mill with cutting edge Ø16mm - 5/8 inches and a router template guide Ø27mm - 1 1/16 inches in the manual pantograph basis, then start the milling process.



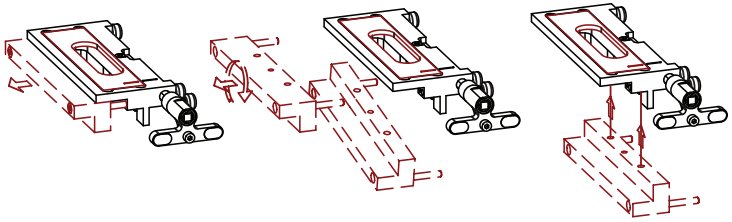
Second hinge housing - door side
Replace the first Jig with the second jig (the one with smaller inner ring).
Set an end mill with cutting edge Ø16mm - 5/8" and a router template guide Ø27mm - 1 1/16" in the manual pantograph basis.
Start the milling process.



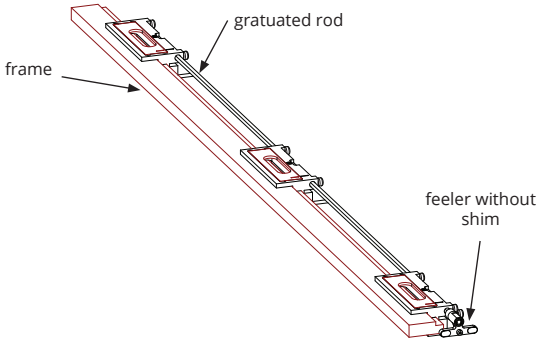
The door aspect after the second housing process is like in the following image:



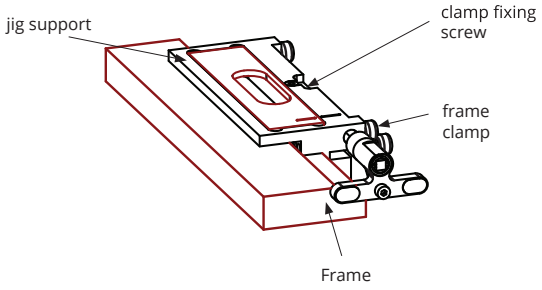
Remove the clamp support, rotate and insert it into the cases, like in the following diagram:
1 2 3

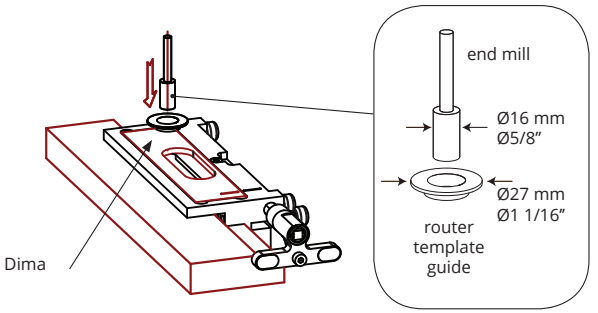


Positioning jig-support onto frame.
Place the jig-support laying the feeler without shim at the end of the jamb on the floor side.

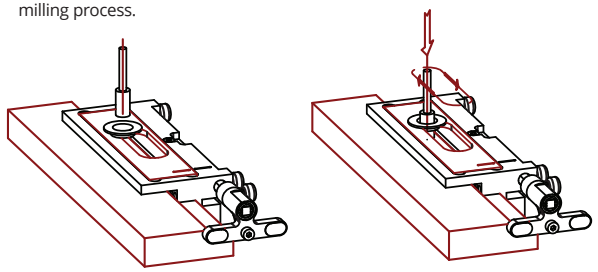


First hinge housing - frame side
Turn the clamp screws to fix the jig-support to the frame, place the first jig into the jig-support casing.





First hinge housing - frame side
Set an end mill with cutting edge Ø16mm - 5/8 inches and a router router template guide Ø27mm - 1 1/16 inches in the manual pantograph basis, then Start the milling process.



Second hinge housing - door side
Replace the first Jig with the second jig (the one with smaller inner ring).
Set an end mill with cutting edge Ø16mm - 5/8" and a router template guide Ø27mm - 1 1/16" in the manual pantograph basis. Start the milling process.
The door aspect after the second housing process is like in the following image: